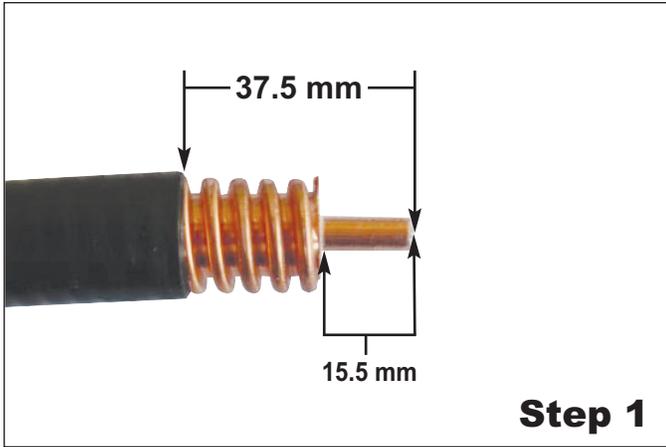


LDF4-50 Heliax

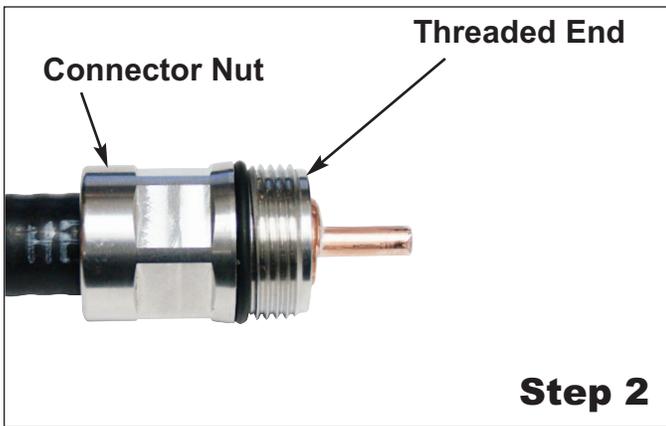
Step-by-Step Cable Assembly

Instructions for use with the following connectors:
NM12R, NF12R, 716M12R and 716F12R



Step 1

- Cut cable jacket back just enough to expose about 22mm of the copper rings.
- Measure back 15.5mm from the end. Using a bandsaw*, make a clean cut through the widest part of one of the copper rings. This will ensure that the connector has a wide, even edge (all the way around) to keep it secure.
- Measure back 37.5mm from the end and trim jacket at the 37.5mm mark. It is important that the jacket be trimmed to expose exactly 37.5mm of copper, or the connector may become loose.

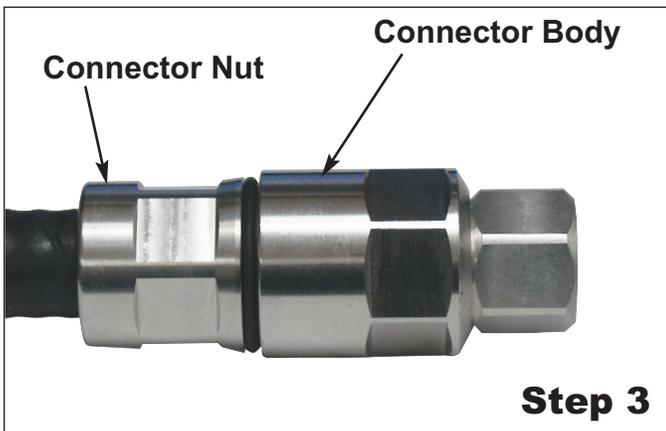


Step 2

- Slide connector nut onto cable until the threaded end is even with cut surface.



**End view with
Connector Nut
securely in place.**



Step 3

- Slide connector body onto assembly.
- Fasten the connector nut into the body firmly without over-tightening.
- Use Ohmmeter to check for continuity.

* Using a bandsaw is recommended, as it will produce a cleaner cut. (A hacksaw may be used instead.)